

FlexRx™ Light Adherence Packaging

SEALING INSTRUCTIONS FOR SYNMED® AUTOMATED FILLING



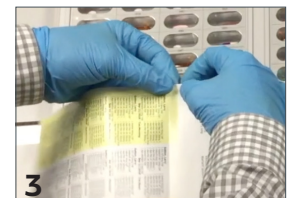
Place the blisters into the SynMed® tray with the longer, top flange directed toward the top of each grid where the pins are located. (1)



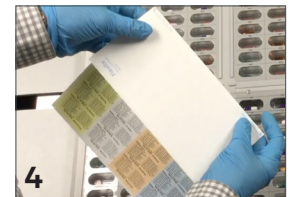
When all of the blisters have been placed, insert the tray into the SynMed machine and follow SynMed instructions to operate the machine (2). When the filling process is complete, remove the tray as instructed to begin the sealing process. Please note each step below will be repeated across all eight (8) blisters.



Snap the edge ties on either side of the label, as indicated on the backside of the label. (3)



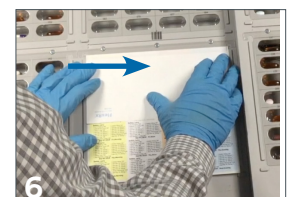
Locate the perforation on the back of the label and fold along this perforation, so the top part of the label meets the bottom part of the label. (4)



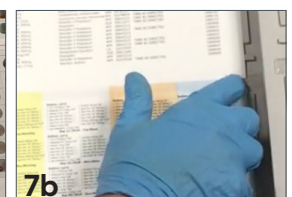
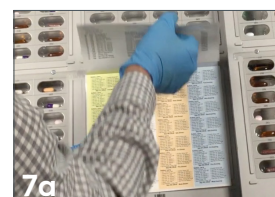
Remove the strip on the back of the label where indicated to expose a line of adhesive (5).



Orient the label with the coloured side facing up and the folded edge at the top. Centre the label over the blister aligning the folded edge with the perforation line at the top of the blister. (6)



With the folded edge of the label closely aligned to the perforation on the blister, steady the positioning of the label in the middle of the tray with one hand, and then use the other hand to fold back the top part of the label toward the tray (7a). Firmly run your finger over the adhesive strip area on the label against the top flange of the blister to ensure adhesion. (7b)



Fold the label backward and verify the loaded blister for accuracy. (8)



Remove the remaining liner from the label on a 45° angle (9a) and, using your hand, gently apply the label to the blister in a downward motion. (9b)



Using the roller, in a horizontal and vertical motion, apply firm, consistent pressure over the entire blister to ensure that a solid seal is achieved across the surface. (10)



To remove the completed package from the SynMed tray, grasp the top edge of the label. (11)



The FlexRx™ Light is now ready to dispense. (12)



Before dispensing, the pharmacist should instruct the patient on the proper use of the FlexRx Light. The days and pass times are clearly indicated on the label side of the packaging. To access the contents of a blister, the patient can find the appropriate time pass, push through the label with their finger, pinch the label and peel the label backward to access the medication. The pharmacist must also advise the patient that the FlexRx Light is not child resistant. Keep out of the sight and reach of children and store in a cool, dry place, away from direct sunlight.

